



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5160781
008123

D350-567-115 Job Sheet 189911



Part No: D350-567-115

Job Qty: 2 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 3/4/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified
by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/4/19	3/4/19	0.00	0.00	Start Up Stores/Pkg-2	98	6107 71 831 MAR 08 2019
110	Packaging	2 pcs	3/4/19	3/4/19	0.00	0.00	Packaging1-3		DAGAS 4646 MAR 08 2019
120	QC	2 pcs	3/4/19	3/4/19	0.00	0.00	QC4		9-89-89 MAR 08 2019
130	Packaging	2 pcs	3/4/19	3/4/19	0.00	0.00	Packaging3-1		DAG 21 9-89 MAR 08 2019
135	DC	2 pcs	3/4/19	3/4/19	0.00	0.00	DC		DAG 21 9-89 MAR 08 2019
140	QC21-FG	2 Ea	3/4/19	3/4/19	0.00	0.00	QC21		DAG 21 9-89 MAR 08 2019

Part Op 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	8 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	18 Ea (9 ea)	90-Start up Operation	5095436
D2463-0530	1/2" Seal-53"	2 pcs (1 ea)	90-Start up Operation	5130337
D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5148140
D3294-1	Bracket For Interior Window For -115	2 Ea (1 ea)	90-Start up Operation	5158323
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5138610 x 1
D3296-041	Replacement Interior Door For -111	2 Ea (1 ea)	90-Start up Operation	5148445
D5420-1	Doubler Plate	2 pcs (1 ea)	90-Start up Operation	5136133
DT8439	Template	2 (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	16 Ea (8 ea)	90-Start up Operation	74533
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea)	90-Start up Operation	5134218
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea)	90-Start up Operation	5147499
MS20470AD4-7	Rivet, Universal Head	30 Ea (15 ea)	90-Start up Operation	5126625
MS21042L06	Nut	18 Ea (9 ea)	90-Start up Operation	5071662 x 5
MS21062L3	Nut Plate	8 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	18 pcs (9 ea)	90-Start up Operation	5143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	8	384	0
	AN526C632R12	18	143	0
	D2463-0530	2	5	0
	D3293-1	2	13	0
	D3294-1	2	1	0
	D3295-041	2	15	0
	D3296-041	2	14	0
	D5420-1	2	25	0
	DT8439	2	0	0
	MS20426AD3-5	16	1,307	0
	MS20470AD4-5	4	2,127	0
	MS20470AD4-6	230	1,612	0
	MS20470AD4-7	30	1,370	0
	MS21042L06	18	195	0
	MS21062L3	8	19	0
	NAS1149DN632J	18	512	0

Part Specifications

Specifications could not be found.

Plex 1/31/19 3:26 PM Dart.Macdonald.Dara

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15